

A-2



CONTAINER & MOULD ENGINEERING

EUROPE

NOTES: THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

SEE BGMC TEC 4 FOR TOLERANCE INTERPRETATION. SEE BGMC TEC 7 FOR CARBONATED BEVERAGES. HEAT TREATMENT REFERS TO THERMAL PROCESSES OTHER THAN NORMAL WASHING. SUBJECT TO INK JET OR LASER CODING BY O-I UNLESS ADVISED TO THE CONTRARY.

		HEAT TREATMENT YES		DO NOT SCALE	
		VERTICAL LOAD 4000N		VACUITY 5.7%	
		CATEGORY BEER		TILT ANGLE	
		MAX. VERTICALITY TOLERANCE		MEASURING CONTAINER YES \pm 10.0ml	
		FINISH SAP NUMBER 0222		FINISH REF. CETIE GME 13.01 2003	
		MINIMUM THR 15.5r		MAX FILLING TUBE Ø	
		CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
		528.5ml APPROX.			
		CONTAINER RATED CAPACITY (FILLPOINT)			
		500ml ± 6ml			
		CONTAINER WEIGHT			
		280g APPROX.			
(2) (1)		FINISH DESIGNATION UK_26_GME 13.01_H180_0222		MAX GAS VOLUME 3.0	
	TENTATIVE NNPB ITEM	PROCESS F	RETURNABLE NO	DESIGN REF. EUXXX	
		STANDARD ITEM			
		500ml ROUND NR BEER BOTTLE			
		DESIGNER	LH	DATE	22/01/16
		CHECKED	DS	DATE	22/01/16
FULLY DETAILED,	DESIGN No. WAS BX003, SAP CODE ADDED. LH/DS REVISIONS	DRAWING NUMBER 160155 DESIGN/CHECK		MOULD/SAP NUMBER 160155	

500ml ± 6ml

1 160 155

No

DATE