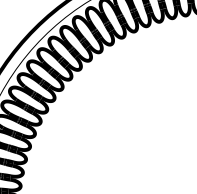


SEE BGMC TEC 4 FOR TOLERANCE INTERPRETATION.
SEE BGMC TEC 7 FOR CARBONATED BEVERAGES.
HEAT TREATMENT REFERS TO THERMAL PROCESSES OTHER
THAN NORMAL WASHING.
SUBJECT TO INK JET OR LASER CODING BY O-I UNLESS
ADVISED TO THE CONTRARY.



NNPB ITEM



3 EAST RIDE
ES.02.31.14
94 BARS

	No	DATE	FULLY DETAILED, DESIGN No. WAS BX003, SAP CODE ADDED. LH/DSE REVISIONS

HEAT TREATMENT YES		DO NOT SCALE	
VERTICAL LOAD 4000N		VACUITY 5.7%	
CATEGORY BEER		TILT ANGLE	
MAX. VERTICALITY TOLERANCE		MEASURING CONTAINER YES ± 10.0ml	
FINISH SAP NUMBER 0222		FINISH REF. CETIE GME 13.01 2003	
MINIMUM THROUGH BORE 15.5mm		MAX FILLING TUBE Ø	
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
528.5ml APPROX.			
CONTAINER RATED CAPACITY (FILLPOINT)			
500ml ± 6ml			
CONTAINER WEIGHT			
280g APPROX.			
FINISH DESIGNATION UK_26_GME 13.01_H180_0222		MAX GAS VOLUME 3.0	
PROCESS	RETURNABLE NO	DESIGN REF. EUXXX	
STANDARD ITEM			
500ml ROUND NR BEER BOTTLE			
DESIGNER	LH	DATE	22/01/16
CHECKED	DS	DATE	22/01/16
DRAWING NUMBER 160155		MOULD/SAP NUMBER 160155	
DESIGN/CHECK			